

CARLISLE'S AUTHORIZED APPLICATORS MARKETING ANNOUNCEMENT

EPDM- 2015-08
EPDM x-23 LVOC Bonding Adhesive
May 8, 2015

To: Carlisle SynTec Systems' Authorized Applicators

Carlisle SynTec Systems is pleased to introduce its EPDM x-23 Low-VOC Bonding Adhesive. Specifically designed for use on Carlisle EPDM membranes, this product flashes off quickly and provides an extended open time and excellent wall adhesion strength.

Flash-off time – EPDM x-23 Low-VOC Bonding Adhesive features a solvent blend that is designed to flash off at a faster rate. Reducing flash-off time improves productivity and decreases the potential for trapped solvents, which can lead to membrane blisters.

Extended open time – EPDM x-23 Low-VOC Bonding Adhesive features an extended open time, which means that after the solvents flash off, the adhesive film remains tacky for a longer period of time. This larger window of working time increases productivity and allows installers to keep sheets open longer, permitting more solvents to escape prior to setting the sheet.

Wall adhesion strength – EPDM x-23 Low-VOC Bonding Adhesive provides excellent shear performance, which is critical in adhesion to walls. Test results have indicated a performance similar to that of 90-8-30A Bonding Adhesive in wall adhesion applications.

EPDM x-23 Low-VOC Bonding Adhesive	
Product Code	324002
Stocking Location	Carlisle, PA
Packaging	5-gallon gray pails with black lids
Storage Requirements	Store between 60-90°F (15-32°C)
Product Notes	<ul style="list-style-type: none">• Extended storage in below-freezing temperatures may cause adhesive to thicken or solidify in the can; if this should occur, restore to room temperature prior to use• Not approved for use on PVC or TPO membranes• UL Classified, FM Approved

If you have any questions or for more information, please contact your local manufacturer's representative or distributor.

Sincerely,



Ronald L. Goodman
EPDM Marketing Manager