▲ CARLISLE CAPITAL INVESTMENTS

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✓ Carlisle's Capital Investments Factor in Pennsylvania's Silver Shovel Award

The Commonwealth of Pennsylvania recently earned a Silver Shovel Award for the capital investment projects spanning the state, and Carlisle's new TPO manufacturing line was instrumental in this win. Sponsored by *Area Development* magazine, the annual Shovel Awards recognize states for their achievements in attracting high-value investment projects that will create a significant number of new jobs in their communities.

Carlisle is proud of its capital investment projects. Recent investments in upgrading, expanding, and building new facilities bring with them innovation and job creation throughout the country. From Carlisle, PA to Greenville, IL and Montgomery, NY to Puyallup, WA, regardless of where these investments occur, Carlisle is committed to long-term relationships with these communities.

WHERE:

Carlisle, PA

PRODUCTS MANUFACTURED:

TPO single-ply membranes

SIZE:

250,000 square feet

PRIMARY SHIPPING AREA:

Northeast U.S. and Canada

Work has continued on Carlisle's new, state-of-the-art TPO manufacturing line located in Carlisle, PA. Throughout the $1^{\rm st}$ and $2^{\rm nd}$ quarters of 2014, Carlisle received all of the equipment for the line and its' installation is nearing completion. This new and technologically advanced manufacturing line will produce a variety of sizes and thicknesses of Carlisle's industry-leading TPO roofing membranes. The project is on target for a late $3^{\rm rd}$ quarter/early $4^{\rm th}$ quarter start-up.



Work continues on the construction of the TPO line in Carlisle, PA



▲ PVC Line Celebrates Grand Opening, Advancements Continue

WHERE:

Greenville, IL

PRODUCTS MANUFACTURED:

PVC single-ply membranes (standard, KEE HP, and FleeceBACK®)

SIZE

396,000 square feet

PRIMARY SHIPPING AREA: North America

Carlisle celebrated the official grand opening of its new state-of-the-art PVC manufacturing line in the spring of 2014. The grand opening and ribbon-cutting ceremony was well attended by Carlisle staff, dignitaries from Illinois state and local government, and key stakeholders in the project. When asked for comment, Illinois Governor Pat Quinn said, "Carlisle is a manufacturer that is investing in its future, and that's the kind of company we are proud to support in Illinois. The opening of its new production line ensures that Carlisle will continue to provide high-quality jobs and be a cornerstone for its local economy."

Although the line is now fully operational, work continues; the installation of a blending tower is nearing completion. When installed, this blending tower will provide Carlisle with the capability to control all aspects of manufacturing, including the compounding of the raw material ingredients of its PVC formula. Scheduled for completion by the 4th quarter of 2014, this advancement will provide a significant advantage to the manufacture of PVC roofing materials.



The Montgomery, NY Polyiso plant.

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Staff from Greenville cut the ribbon on the PVC line.

Montgomery Adds Second Polyiso Line

WHERE:

Montgomery, NY

PRODUCTS MANUFACTURED:

Polyiso insulation

SIZE:

360,000 square feet

PRIMARY SHIPPING AREA:

Northeast U.S. and Canada

The Montgomery polyiso plant officially went on-line in July 2013, relocating from its Kingston, NY location. In recent months, Carlisle has expanded its polyiso manufacturing capacity by adding a second line to this facility. The addition of this second line in Montgomery will provide a solid long-term benefit to polyiso customers throughout the Northeast corridor.

